

# Power electronics

Module - I

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## Power Semiconductor devices

Power electronics is a subject that deals with the apparatus and equipment working on the principle of electronics but rated at power level rather than signal level.

example - Semiconductor power switches

① Thyristor, GTO etc.

② Diodes, mercury arc rectifier and thyristors

Power electronics system today incorporate power semiconductor devices as well as micro electronics integrated circuits.

## Advantages of power electronic system

- High efficiency due to low loss in power semiconductor devices.
- Long life and less maintenance due to the absence of any moving parts.
- Small size less weight which in turn lower installation

## Disadvantages -

1. Power electronics converter circuits have a tendency to generate harmonics in the supply system as well as load circuit.
2. Ac to Dc and Dc to Ac converters operate at a low input power factor under certain operating conditions.

3. Power electronic controller have low over-load capacity.
4. The generation of power is different in power electronics converter systems.

Rating of power electronics semiconductor devices are -

1. Power diodes - Available upto 3000, 3500A, 1 kHz.
2. Thyristor (static conductor thyristor) - 6000V, 3500A, 1 kHz.
3. GTO (Gate-turn off thyristor) - 4000V, 3000A, 10 kHz.
4. MCTs (MOS controlled thyristors) - 600V, 60A, 20 kHz.
5. Triac  $\rightarrow$  1200V, 300A, 400 Hz.
6. BJTs  $\rightarrow$  1200V, 400A, 10 kHz.
7. Power MOSFETs  $\rightarrow$  1000V, 50A, 100 kHz.
8. IGBTs (Insulated gate bipolar transistor)  $\rightarrow$   
1200V, 400A, 20 kHz.

- ② BJT → 1200V, 100A, 100KW
- ③ MOSFET → 1000V, 50A, 100KW
- ④ IGBT (insulated gate bipolar transistors) → 1200V, 100A, 100KW

Based on

- (a) turn-on and turn-off characteristics
- (b) gate signal requirements

The power semiconductor devices can be classified as

1. Diodes

Diodes are uncontrolled rectifying devices. Their on and off states are controlled by power supply.

2. Thyristors

These are control rectifying devices. They have controlled turn on by gate signal. After the thyristors are turn on by gate signal, they remain latched in on state due to internal regenerative action.

3. Controllable switches

These devices are turn on or turn-off by control signal. So different controllable switches are

- BJT, MOSFET, IGBT, GTO, SITH, SIT, MCT

- \* SCR, GTO, SITH and MCT require pulse gate-signal for turning them on, once these devices are on, gate pulse is removed.
- \* BJT, MOSFET, IGBT, SIT require continuous signal for keeping them in turn-on state.
- \* unipolar voltage devices are BJT, MOSFET, IGBT and MCT  
Bipolar voltage " Thyristors and GTOs
- \* Bi directional current capability devices  
Triac & RC (reverse conduction thyristor)
- \* unidirectional current devices  
Diode, SCR, GTO, BJT, MOSFET, IGBT, SIT, SITH, MCT.

Power diodes

Difference between power diode and signal diode

- |                           |   |
|---------------------------|---|
| ① voltage, current, power | ② voltage, current, power rating lower. |
|---------------------------|---|

power diode operate at lower switching speeds.  
 complex in structure and operation.

② signal diode operate at higher switching speed.  
 ③ simple in structure and operation.

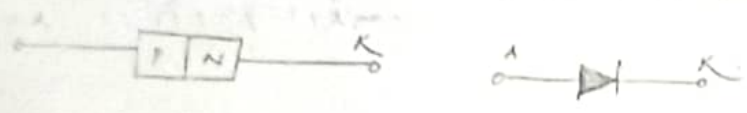
$n$  type layer called drift region between  $p^+$  layer (anode) and  $n^+$  layer (substrate) or cathode)  
 $n$  layer is given to support large reverse voltages

④  $n$  layer is absent in signal diode.

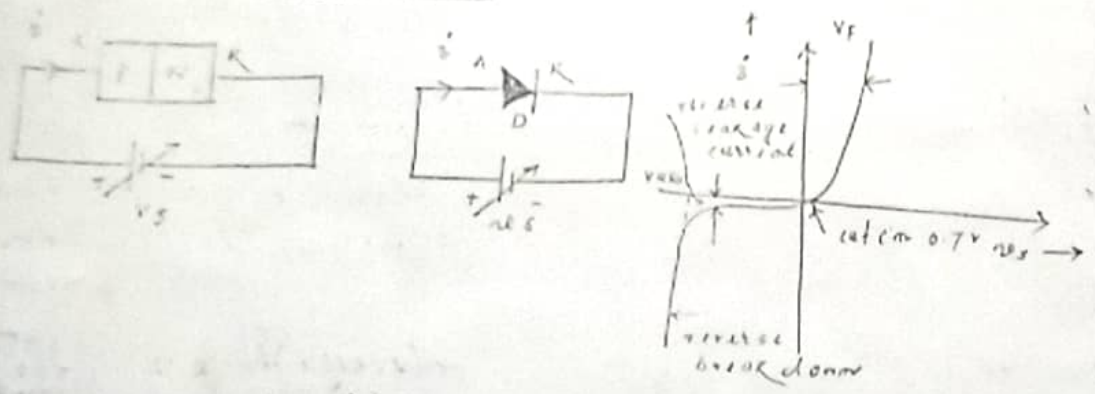
It is used as free wheeling diodes for a.c to d.c conversion, for recovery of trapped energy.

Power diode is a two-layer, two terminal,  $p-n$  semiconductor device. It has one  $p-n$  junction formed by alloying and diffusing.

The two terminals of diode are anode and cathode



V-I characteristics



When anode is +ve w.r.t cathode diode is in forward biasing mode. But current does not flow due to +ve anode voltage at the junction. i.e. initially the diode current is zero. The junction break when cut-in voltage is applied to the junction.

Cut-in voltage is the voltage at which the diode starts to conduct. It is also called threshold voltage. At zero current is very small.

Beyond cut-in voltage, the diode current rises rapidly and the diode is said to conduct.

When diode cut in voltage is around 0.7V and when diode conducts there is a forward voltage drop of the order of 0.8V to 1V.

When cathode is +ve and anode, the diode is in reverse biasing mode and a small leakage current of the order of  $\mu\text{A}$  or microamperes flows due to minority carriers. The leakage current increases slowly with the reverse voltage until breakdown or avalanche voltage is reached. At this breakdown voltage, diode is turned on in the reverse direction. If the current in the reversed direction is not limited by a series resistance, the current will become quite high & destroy the diode.

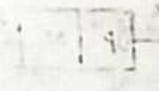
The reverse avalanche breakdown of a diode is avoided by operating the diode below specified peak repetitive reverse voltage  $V_{RRM}$ .

Diode Manufacturers also indicate the value of peak inverse voltage (PIV) of a diode.

PIV is the largest reverse voltage to which a diode may be subjected during its working. PIV is same as  $V_{RRM}$ .

Power diodes are now available with forward current ratings of 1A to several thousand amperes and with reverse voltage ratings of 50V to 3000V or more.

### Diode reverse recovery characteristics



Reverse recovery characteristics shows the variation of current in the diode with time when charges on the two layers recover.

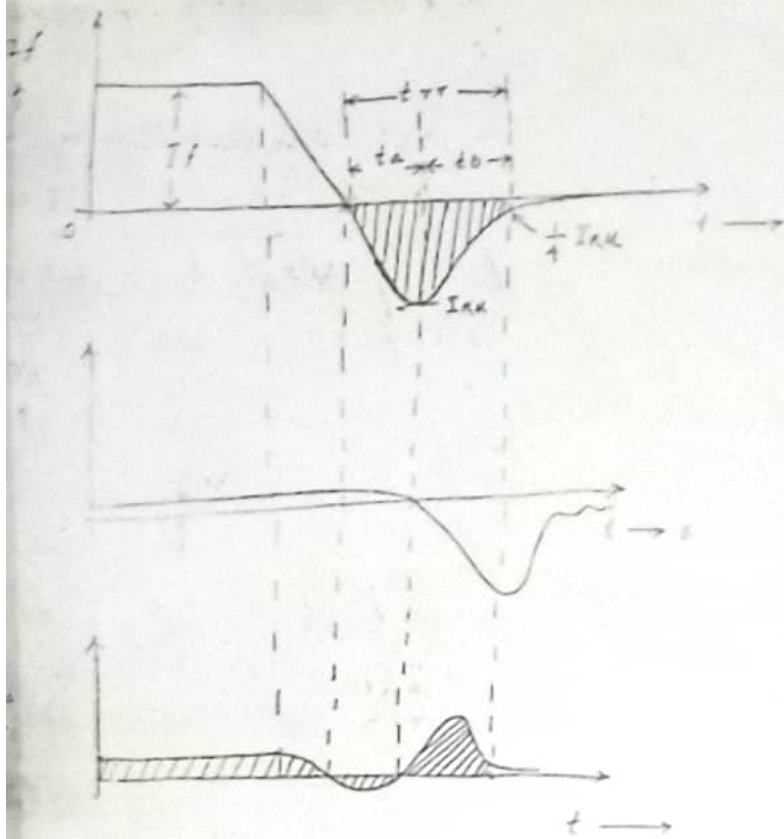
When forward diode current decays to zero, the diode continues to conduct in the reverse direction because of the presence of stored charges on the two layers.

The reverse current flows for a time called reverse recovery time  $t_{rr}$ .

The diode regains its blocking capability until reverse recovery current decays to zero.

#### Reverse recovery time ( $t_{rr}$ )

It is defined as the time between the instant forward diode current becomes zero and the constant forward reverse recovery current decays to 25% of its reverse peak value  $V_{IRM}$ .



The reverse recovery time is divided into two times and it is

$$t_{rr} = t_a + t_b$$

where \$t\_a\$ is the time between zero crossing of forward current and peak reverse current \$I\_{RM}\$.

\$t\_b\$ is the time to charge stored in depletion layer is removed.

\$t\_b\$ = the time between \$I\_{RM}\$ to \$0.25 I\_{RM}\$.

During \$t\_b\$ charge from two semiconductor layers removed.

The shaded area represents the stored charge or reverse recovery charge \$Q\_r\$ which must be removed during the reverse recovery time \$t\_{rr}\$.

Softness factor or s-factor

The ratio \$t\_b/t\_a\$ is called s-factor and it is a measure of the voltage transients occur during the diode recovery.

If s-factor is small, diode has large oscillatory voltages.  
 If s-factor = 1, diode is called soft-recovery diode with low oscillatory voltage.

## Types of power diodes

According to reverse recovery characteristics, there are 3 types of power diodes.

- (a) General purpose diodes
- (b) Fast recovery diodes
- (c) Schottky diodes

### General purpose diodes

If power diodes have high reverse recovery time of the order of about  $2.5 \mu s$  then they are called General purpose diodes.

current ratings: - vary from 1A to several thousand amperes.

voltage ratings: - vary from 50V to about 5KV.

Applications: - Battery charging, electric traction, electroplating, welding and

### Fast recovery diodes

If power diodes have low reverse recovery time of about  $5 \mu s$  or less then the diodes are called fast recovery diodes.

current ratings - vary from about 1A to several thousand amperes.

voltage ratings: - from 50V to about 3KV.

### Applications

used in choppers, commutation circuits, switched mode power supplies, induction heating.

### Schottky diodes

If the power diodes use metal to semiconductor junction for rectification instead of p-n junction then the diodes are called Schottky diodes.

Diodes are also characterized by very fast recovery time and low voltage drop.

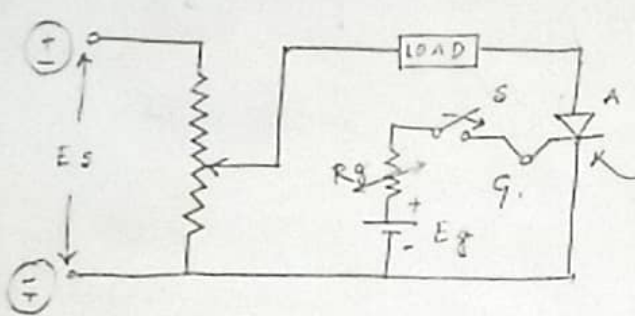
rectified current flow only by minority carriers and this avoids the turn off delay accompanied with minority carrier recombination.

voltage ratings: reverse voltage ratings are limited to about 100V.

Heat conduction heat sinks  
 SCRs are solid state devices, they are compact, possess high reliability and have low loss due to these features, SCR is employed in these days for all high-power controlled devices.

Static V-I characteristics of SCR

static V-I characteristics represents the characteristics between anode to cathode voltage  $V_a$  versus anode current  $I_a$   
circuit diagram



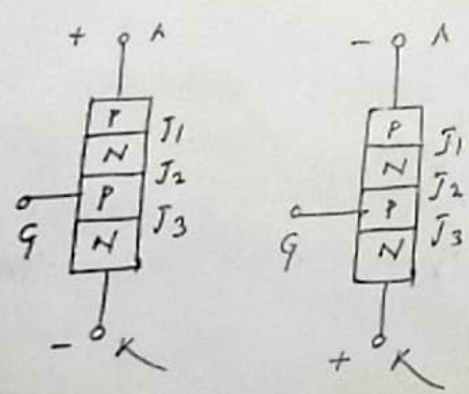
1. In this circuit diagram (1) Anode and cathode of thyristor are connected to source through load resistor to limit the current at conduction state due to low resistance of SCR.
- (2) Gate and cathode terminal is connected to a variable resistance, positive gate voltage through a switch S. variable resistance is connected to supply different gate currents.
- (3) A potential divider is connected to supply different source voltage to SCR.

Modes of operation

SCR has three modes of operation, depending upon the polarities of anode, cathode and gate.

- (1) reverse blocking mode.
- (2) Forward blocking (off state) mode.
- (3) Forward conduction (on state) mode.

Description





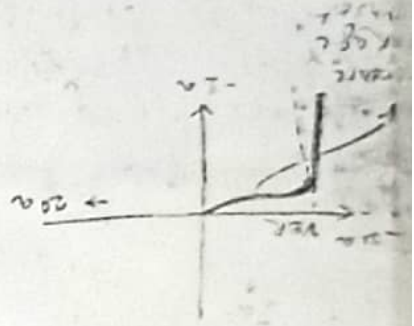
reverse blocking mode

when  $V_{A1}$  is +ve and  $V_{K2}$  is +ve with switch open then junctions  $J_1, J_2$  are seen to be reversed biased where  $J_2$  is forward biased since two junctions  $J_1, J_2$  are in reverse biasing mode current flows due to minority carriers. due to middle junction  $J_2$  current flows due to majority carriers so a small leakage current of the order of  $\mu A$  or  $nA$  flows. If  $V_{A1}$  is +ve and  $V_{K2}$  is -ve then  $J_1$  is forward biased and  $J_2$  is reverse biased. At  $J_1$  the SCR is considered to be in off state. If the reverse voltage is increased then at a critical break down voltage (VBR) called reverse break down voltage an avalanche occurs at  $J_1$  and  $J_2$  and reverse current increases rapidly. Large current associated with VBR gives rise to more losses in the SCR. This may lead to damage of thyristor as the junction temperature may exceed its permissible temperature limit.

\*\*\* note: The max working reverse voltage across a SCR should not exceed VBR.

When reverse voltage applied across a thyristor  $V_{A1}$  then SCR is in high impedance for the reverse direction. Hence SCR behaves as an open switch.

Characteristics



When load resistance is present, due to large anode current, break down at VBR cause more voltage drop across load and V-I characteristics bent to the right of vertical line drawn at VBR. Neither is vertical.

forward blocking mode

When  $V_{A1}$  is +ve and  $V_{K2}$  is -ve, with switch open,  $J_1$  is forward biased and  $J_2$  is reverse biased. Due to forward biasing junction, a small current flows through the SCR called forward leakage current. When the forward voltage is increased then the reverse junction  $J_2$  get avalanche break down of voltage called V forward break over voltage VBO. When forward voltage less than VBO, SCR acts high impedance. So the SCR behaves as an open switch in forward blocking mode.

## Forward conduction mode

A thyristor brought from forward blocking mode to forward conduction mode by turning it on by either the forward break over voltage or by applying a gate pulse between gate and cathode.

In this mode SCR is in on state and behaves like a closed switch. In on state voltage drop across the SCR is of the order of 1 to 2V depending on the rating of SCR and the voltage drop increases with increase in anode current.

## Turn on Methods of SCR

When anode is +ve and cathode is -ve, a SCR can be turned on by any one of the following methods:

- ① Forward voltage triggering
- ② Gate triggering
- ③  $\frac{dv}{dt}$  triggering
- ④ Temperature triggering
- ⑤ Light triggering

## Forward voltage triggering

With gate open when anode to cathode forward voltage is increased, the reverse bias junction  $J_2$  breaks. This break down is called avalanche break down and the avalanche break down occurs at a voltage called forward break over voltage  $V_{BO}$ .

The on-state is represented by low voltage across SCR and high forward current.

After avalanche break down, junction  $J_2$  loses its reverse blocking capability. Therefore if anode voltage is reduced below  $V_{BO}$ , SCR will continue conduction of the current and SCR can only be turned off by reducing the anode current below a certain level.

Holdling current - holding current is the Min. value of anode current below which the SCR is turn off.

The magnitude of  $V_{BO} \approx$  as  $V_{BR}$  but less than  $V_{BR}$  and it is not an average. The SCR so the forward voltage rating of SCR during  $I_{T1}$  is  $V_{BO}$ .

## Gate triggering

In gate triggering a fixed gate voltage is applied to gate (G) and cathode (K) with the supply of gate current. charges are injected into inner layer and as a result the forward break over voltage is required.

The value of forward break over voltage depends upon the magnitude of gate current.

Higher gate current, lower V<sub>BO</sub> and vice versa.

### Advantages

In gate triggering these type of signals used for the purpose

(a) d.c signals (b) pulse signals (c) a.c signals.

### d.c signals

In this method of triggering a d.c voltage of proper magnitude and polarity is applied between the gate and cathode of the device in such a way that gate becomes p.n.a. with cathode when the applied voltage is sufficient to produce the required gate current, the device start conduction.

disadvantage - a d.c signal has to be applied at the gate and cathode.

drawback - both power and control circuits are d.c and there is no isolation between the two.

### a.c signals

In this method the firing angle control is obtained very conveniently by changing the phase angle of control signal. Here the gate drive is maintained for one half cycle after the device conduction and a reverse voltage is applied between the gate and the cathode during the negative half cycle. It provides proper isolation between the power and control circuits.

drawback - a separate transformer is required to step down the supply which adds to the cost.

### pulse signals

It is the most popular method.

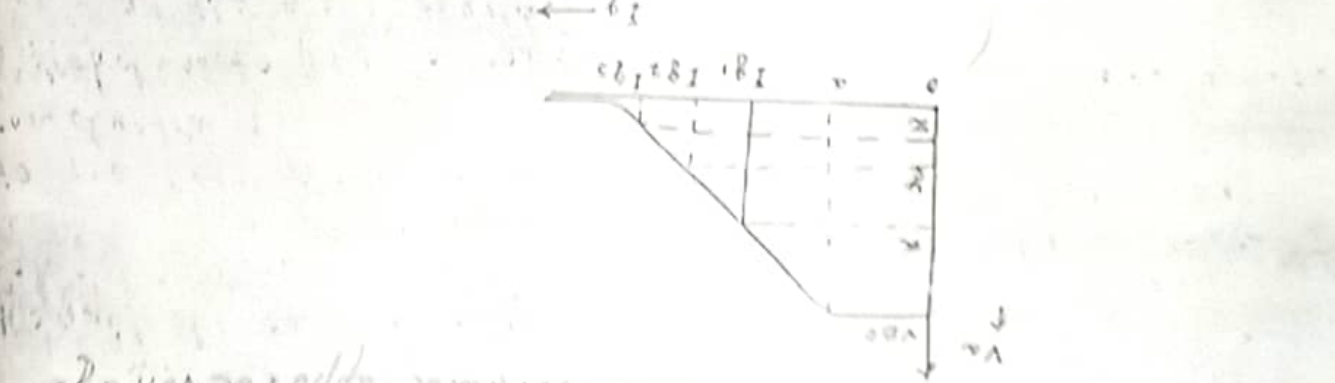
In this method, the gate drive consists of a single pulse occurring periodically at a frequency of high frequency.

Locking current

Locking current is defined as the maximum value of anode current which it must attain during turn-on process to transfer conduction when gate signal is removed.

If gate current is reduced to zero before the anode current attains a certain value then the thyristor will turn off. SCR conduct reverse bias junctions and no conduction exists for it gate current is removed conduction of current from anode to cathode remains unaffected.

For gate current  $> I_{g1}$ , reverse required. Typical gate current magnitudes are of the order of 20 to 30 mA. Gate current required to turn on is more than known so for a SCR for turn on gate current is more than known for  $I_{g1} < I_{g2}$ .



When positive gate current is applied, gate p-layer is flooded with electrons from the cathode because n-layer is heavily doped as compared to gate p-layer. As a result, some of these electrons reach junctions as a result of drift of depletion layer around junctions. This causes the junctions to break down and anode current is less than  $I_{g1}$ . If the magnitude of gate current is increased, more electrons reach junctions as a result of drift and forward bias of a such lower forward applied voltage.

Discharge

Discharge is known as carrier frequency gating. Advantages: There is no need of applying continuous gate current to keep the thyristor in conduction. Disadvantages: The gate losses are very much reduced. Electrical isolation is also provided between the main circuit signals and the gating signals.

Latching current is always more than holding current.  
Latching current = 2 to 3 times of holding current.

### dv/dt triggering

When forward voltage applied across anode and cathode, the two outer junctions are forward biased but the inner junction is reverse biased. The reverse biased junction has the characteristics of a capacitor due to charges existing across the junction.

If the reverse anode to cathode forward voltage  $V_a$  appear across the junction and if the charge is  $Q$ , then a charging current  $i$  flow denoted by

$$i = \frac{dQ}{dt} = \frac{d}{dt} (C V_a) \quad \text{where } C = \text{capacitance of middle junction}$$
$$= C \frac{dV_a}{dt} + V_a \frac{dC}{dt}$$

since  $C$  is constant

$$i = C \frac{dV_a}{dt}$$

The charging current play the role of gate current and turn on the SCR. If  $\frac{dV_a}{dt}$  is more than charging current increase and turn on the SCR.

### Temperature triggering

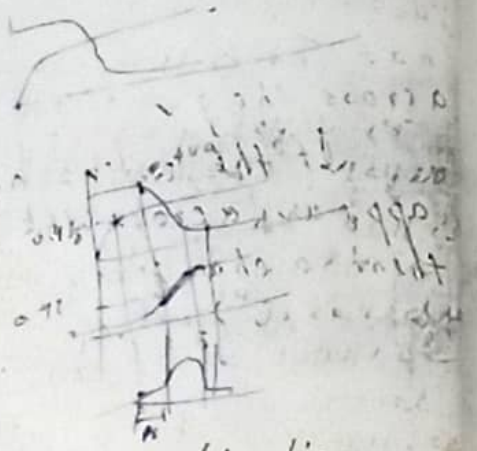
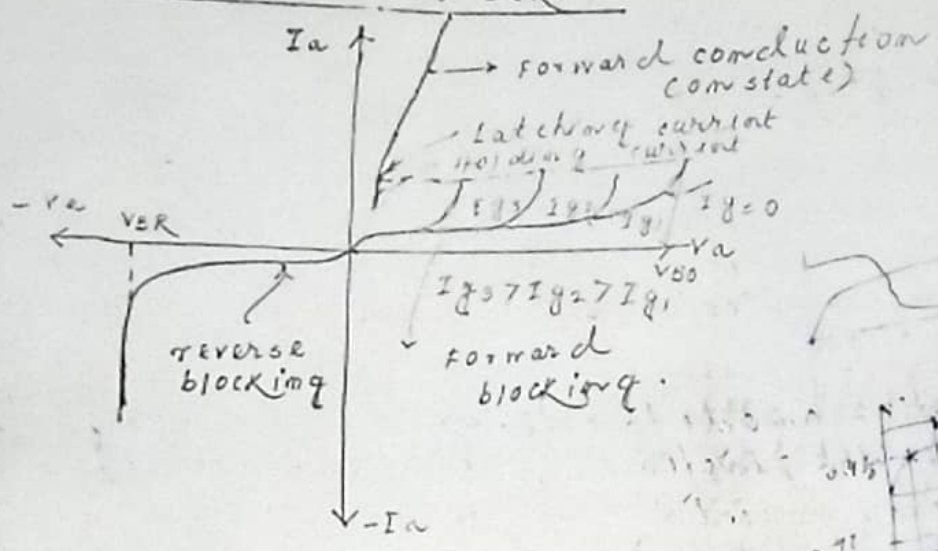
For a semiconductor material, the width of depletion region is reduced by increasing the junction temperature. Similarly for SCR, when anode to cathode voltage is nearer to  $V_{BO}$ , by increasing the temperature of middle junction to a certain value the reverse biased junction collapse and making of the SCR conduct.

### Light triggering

In this method of triggering energy is imparted by radiation. A recess is made on the inner p-layer and energy particles called photons are bombarded. With the help of electron-hole pairs external energy, electron-hole pairs are generated in the device and increase the no of charge carriers and turn on the

EX - LASCR (Light activated SCR).

V-I characteristics of SCR



Switching characteristics of SCR

The static characteristics of SCR gives no indication abt. the speed at which the SCR is switched from forward blocking state to the conducting state and vice-versa. So the time variation or speed is given by switching characteristics.

The time variations of voltage across the SCR and the current through it during turn-on or turn-off process is called switching, dynamics or transient characteristics.

switching characteristics during turn-on

A forward biased thyristor or SCR is turned on by applying a positive gate voltage between gate and cathode. So there is a transition time from off state to on state.

The transition time is called ~~to~~ turn on time. So turn on time is defined as the time during which it changes from forward blocking state to final on state.

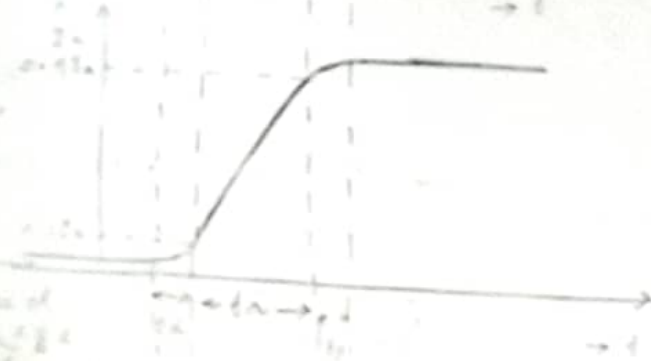
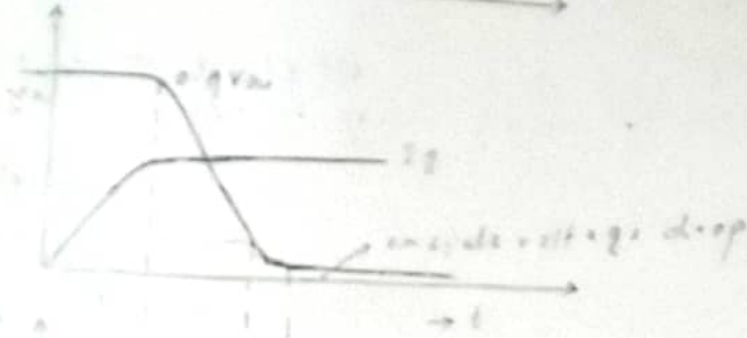
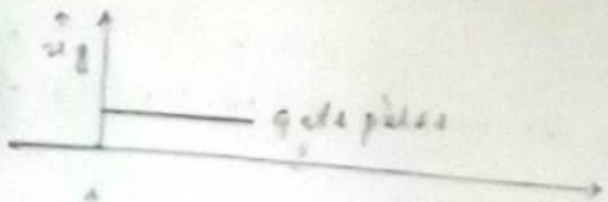
Turn on time is divided into three intervals

- (a) Delay time  $t_d$
- (b) rise time  $t_r$
- (c) spread time  $t_p$

Delay time ( $t_d$ )

It is the time between the instant at which gate current reaches 90% of its final value and the instant at which anode current reaches 10% of its final value.

or  
It is the time during which anode voltage falls from  $V_a$  to  $0.9 V_a$ .



Delay time  
Rise time



Delay time can be decreased by applying high gate current and a low forward voltage between anode and cathode. This is a fraction of a microsecond.

Storage time ( $t_s$ )

It is the time required for the anode current to rise from 10% to 90% of its final value.

It is the time during which forward anode voltage falls from 90% to 10% of its final value.

It is inversely proportional to the magnitude of gate current and its build up rate, i.e. to it is desired that steep current pulses are applied to the gate.

It depends upon type of circuit, source and load.

During rise time, two ion currents are seen as the largest due to high  $(u_a)$  and high  $(i_a)$  occurring together. As these currents occur only over a small conduction region, local hot spots may form and

The device may get damaged.

### Spread time ( $t_p$ )

It is the time taken by the anode current to rise from  $0.9 I_a$  to  $I_a$ .

It is the time for the forward blocking voltage to fall from  $V_{BR}$  to on state voltage drop of 1 to 1.5 V.

During spread time conduction spreads to the active cross section of cathode.

After spread time anode attains its steady state value and voltage drop across the SCR is the on state voltage drop of 1 to 1.5 V.

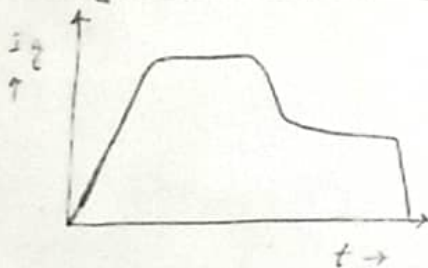
\*  $t_r$  - range (1 - 4  $\mu$  sec)

\* Total turn on time depends upon anode circuit parameters and the gate signal wave shapes.

When gate current is several times higher than minimum gate current required to turn on then the thyristor is called hard fired.

Hard firing reduces turn on time and enhances di/dt capability.

### \* Typical gate current waveform



The initial high value of gate current is reduced to a lower value after staying for several microseconds in order to avoid unwanted turn off of the device.

### \* Switching characteristics during turn off

Once the SCR conducts, the gate loses control over it and the device can be brought back to the blocking state only by reducing the forward current to a level below holding current.

So the process of turning off the SCR from on state to blocking state is called commutation process.

If forward voltage is applied to the SCR at the moment its anode current falls to zero, the device will not be able to block this forward voltage as the holes and electrons in the four layers are still favourable for conduction.

The device though is therefore turn on even though gate current is not applied. Due to this reason the SCR is



## D.c choppers

There are different techniques available for obtaining variable d.c voltage from fixed d.c voltage. Because speed control of some drives require variable d.c voltage.

The techniques are:

- ① Resistance control.
- ② Motor - Generator set.
- ③ A.c link chopper (Inverter-rectifier).
- ④ D.c chopper (d.c to d.c power converter).

### Resistance control

In this method, a variable resistance is inserted between source & load. For a given output voltage, different values of resistances are needed for different values of load current.

But in this method energy loss is more.

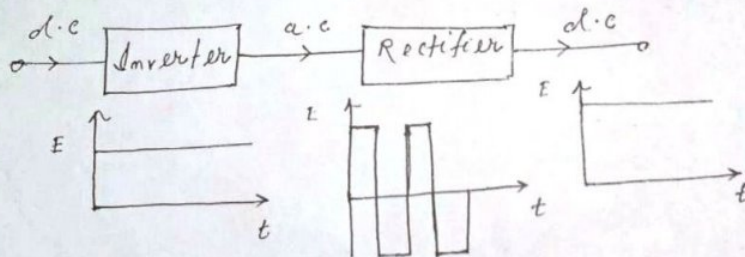
### Motor - generator set

Separately excited generator is used to supply variable voltage to motor for variable speed.

The voltage can be vary from zero to rated value.

But the set up is costly, slower in response and less efficient because of the generator field time constant.

### A.c link chopper



In this method, d.c is first converted to a.c by an inverter. A.c is then step up/step down by a transformer and then rectified back to d.c by a rectifier.

#### Advantage.

Transformer provides isolation between load and source.

#### Disadvantage.

This technique is costly and less efficient.

### D.c chopper

A d.c chopper is a static device or switch used to obtain variable d.c voltage from a

source of constant d.c. voltage.

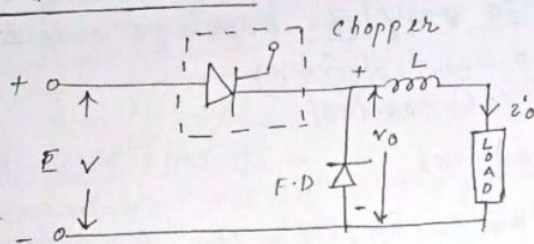
Advantages

saving in power, more efficiency, faster response, Lower Maintenance, small size, smooth control, Lower cost from other techniques.

principle of operation of chopper

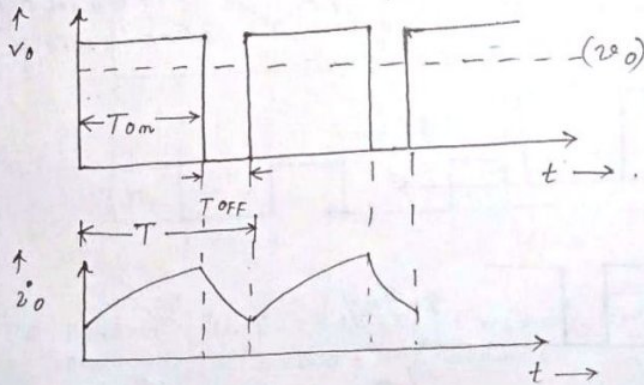
A chopper is a thyristor on/off switch. It connects and disconnects load from source and produces a chopped load voltage from a constant input supply voltage.

Basic circuit



A chopper is represented by an SCR inside a dotted square.

It is triggered periodically and is kept conducting for a period  $T_{on}$  and is blocked for a period  $T_{off}$ . The chopped load voltage is as below.



During the period  $T_{on}$ , when chopper is on, the supply terminals are connected to load. During the interval  $T_{off}$ , when chopper is off load current flows through the freewheeling diode F.D. As a result, load terminals are short circuited by F.D and load voltage is therefore zero during  $T_{off}$ .

Now average load voltage  $v_o$  is given by

$$E_o = \frac{v_o \times T_{on}}{T_{on} + T_{off}} \quad (1)$$

where  $T_{on}$  - on-time of the chopper.  
 $T_{off}$  - off-time of the chopper.

$T = T_{on} + T_{off} = \text{chopping period.}$

If  $\delta = \text{duty cycle then}$

$\delta = \frac{T_{on}}{T}$

$\therefore E_o = V_o \cdot \delta$

Thus the load voltage can be controlled by varying the duty cycle of the chopper.

control strategies.

Two types of control strategies are employed in d.c choppers to vary the average output voltage.

- ① Time - ratio control (TRC)
- ② current - limit control.

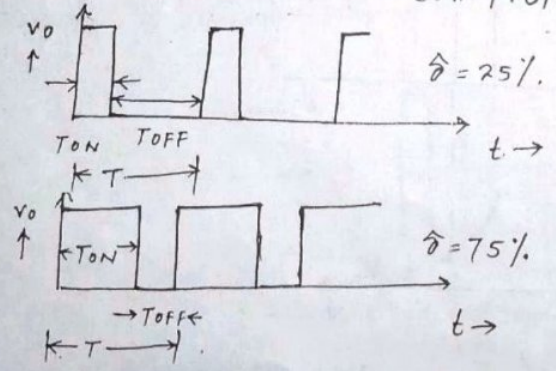
Time - ratio control

In time ratio control,  $\frac{T_{on}}{T}$  is varied.  $\frac{T_{on}}{T}$  is affected in two ways

- (a) by variable frequency operation
- (b) by constant frequency operation.

constant frequency operation / pulsewidth modulation control

In this type of control strategy, the on time  $T_{on}$  is varied but the chopping frequency  $f = 1/T$  is kept const. This control is also called pulse width modulation control.

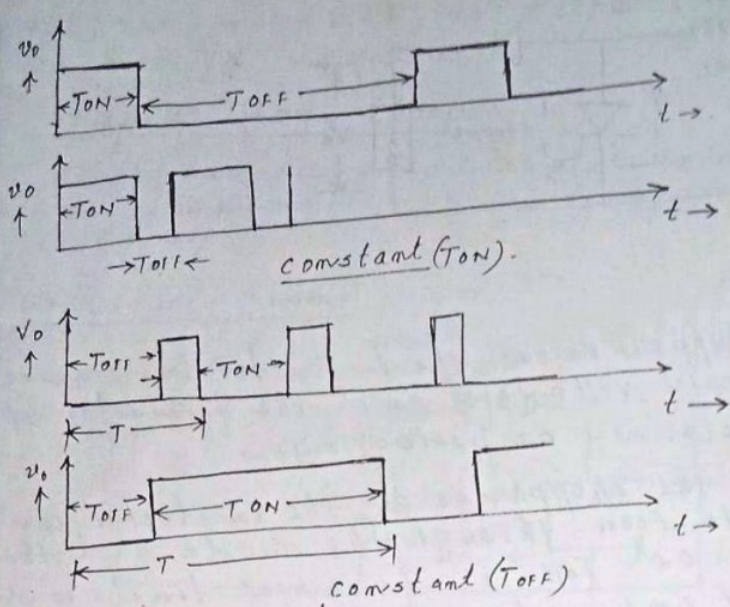


variable frequency system / freq modulation control

In this type of control strategy, chopping frequency is varied either by varying

- (a) turn on time ( $T_{on}$ )
- (b) turn off time ( $T_{off}$ )

this type of control strategy is called frequency modulation control.



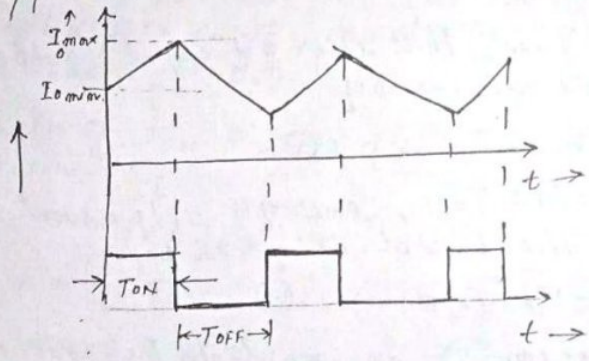
al by  
 100% d in  
 voltage.

$\frac{T_{ON}}{T}$  is

on time  
 $f = \frac{1}{T}$   
 pulse

current limit control

In current limit control strategy, the chopper is switched ON and OFF so that the current in the load is maintained between two limits. When the current exceeds upper limit, the chopper is switched off. During off period, load current freewheels and decreases exponentially. When it reaches the lower limit, the chopper is switched on.



The current limit control is used only when the load has energy storage elements.

The difference between  $I_{o max}$  &  $I_{o min}$  decides the switching frequency.

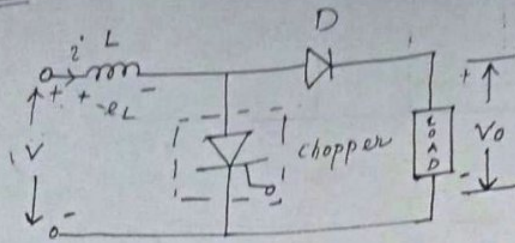
step-up choppers

The basic chopper circuit gives a maximum voltage  $v_o$  less than supply voltage  $v_s$ . So the chopper configuration is called step-down chopper.

But if the chopper configuration produces voltage higher than the input voltage at load, this is called step-up chopper.

frequency

mean of



### principle

when chopper is on, the inductor  $L$  is connected to the supply voltage  $V$  and the inductor stores energy during a period  $T_{on}$ .

when the chopper is off, the inductor current is forced to flow through the diode and the load for a period  $T_{off}$ . As the current tends to decrease, polarity of e.m.f induced in inductor  $L$  is reversed to that of shown in fig. and voltage across the load  $V_o$  becomes

$$V_o = V + L \frac{di}{dt} \quad (1)$$

i.e. the inductor voltage adds to the source voltage to force the inductor current into the load and energy is released by the inductor.

During time  $T_{on}$ , the energy input to the inductor from source is given by

$$W_i = V i T_{on} \quad (2)$$

During the time  $T_{off}$ , energy released by inductor to the load is given by

$$W_o = (V_o - V) i T_{off} \quad (3)$$

If the system is assumed to be lossless then the two energies are equal.

$$V i T_{on} = (V_o - V) i T_{off}$$

$$\therefore V_o = V \frac{T_{on} + T_{off}}{T_{off}} \Rightarrow V_o = V \frac{T}{T - T_{on}} = V \frac{1}{\frac{T}{T} - \frac{T_{on}}{T}}$$

$$\text{But } \delta = \frac{T_{on}}{T}$$

$$\therefore V_o = V \frac{1}{1 - \delta} \quad (4)$$

For  $\delta = 0$ ,  $V_o = V$  and  $\delta = 1$ ,  $V_o = \infty$

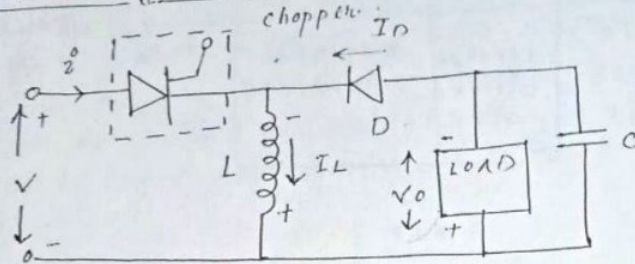
Hence for variation of duty cycle  $\delta$  in

the range  $0 < \delta < 1$ , the output voltage  $V_o$  varies in the range  $V < V_o < \infty$ .

### step-up/down chopper

A chopper can also be used both in step-up and step-down modes by continuously varying its duty cycle.

### Circuit diagram



### principle

When the chopper is ON, the supply current flows through the path  $(V_+ - CH - L - V_-)$ . Hence inductor  $L$  stores the energy during the  $T_{ON}$  period.

When the chopper  $CH$  is OFF, the inductor current tends to decrease and polarity of B.M.F. induced in  $L$  is reversed. The inductance energy is discharged in the load through the path  $(L_+ - Load - D - L_-)$ .

During  $T_{ON}$ , energy stored in inductance is given by

$$W_i = V_i^2 T_{ON} \quad (1)$$

During  $T_{OFF}$ , the energy fed to the load is

$$W_o = E V_o^2 T_{OFF} \quad (2)$$

For a lossless system,

$$W_i = W_o$$

$$\therefore V_i^2 T_{ON} = V_o^2 T_{OFF}$$

$$\Rightarrow V_o = V_i \frac{T_{ON}}{T_{OFF}} \quad (3)$$

$$= V_i \frac{T_{ON}}{T - T_{ON}} = V_i \frac{1}{\frac{T}{T_{ON}} - 1}$$

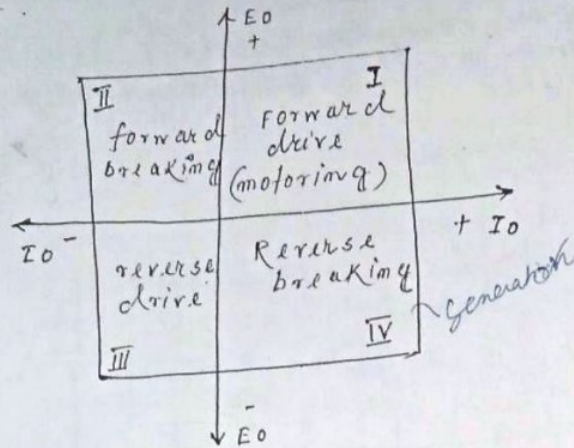
$$\text{But } \delta = \frac{T_{ON}}{T}$$

$$\therefore V_o = V_i \frac{1}{\frac{1}{\delta} - 1} = V_i \frac{\delta}{1 - \delta} \quad (4)$$

For  $0 < \delta < 0.5$ , the step-down chopper operation is achieved and for  $0.5 < \delta < 1$ , step-up chopper operation is achieved.

## chopper configuration

choppers may be classified according to the number of quadrants of the output voltage ( $E_o$ ) - output current ( $I_o$ ) diagram in which they are capable of operating.



The classification depends upon the polarity of output voltage & current.

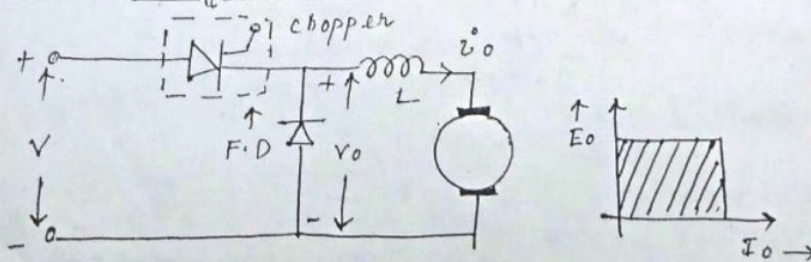
- ① If the load is a separately excited motor of constant field then +ve voltage and +ve current in the 1st quadrant give rise to forward drive (quadrant - I)
- ② reversing of the polarity of both the armature voltage and current results in a reverse drive (quadrant - III)
- ③ In quadrant II & IV, the direction of energy flow is reversed and the motor operates as a generator braking rather than driving.

For the different chopper configurations a d.c. motor assumed as a load.

In I & III quadrants, a resistance may be used as a load but if the load mode is generating mode then the load should be capable of delivering sustained power.

### Type-A chopper (1st quadrant)

circuit diagram



principle.

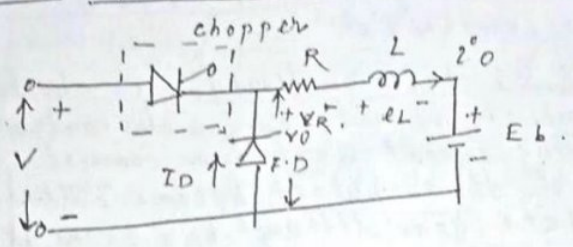
when chopper is on  $V_0 = V$  and the current flow in the direction as shown. when the chopper is off,  $V_0 = 0$  but the current  $i_0$  flows in the load in the same direction through the free wheeling diode F.D. Therefore both average load voltage  $V_0$  and  $i_0$  are positive and thus power flows from source to load.

Therefore this configuration is used for motoring operations of d.c. Motor Load.

Type-A chopper is also called as step-down chopper as average output voltage  $V_0$  is less than the d.c. input voltage  $V$ . It is also called motoring chopper.

Description with R-L-E Load

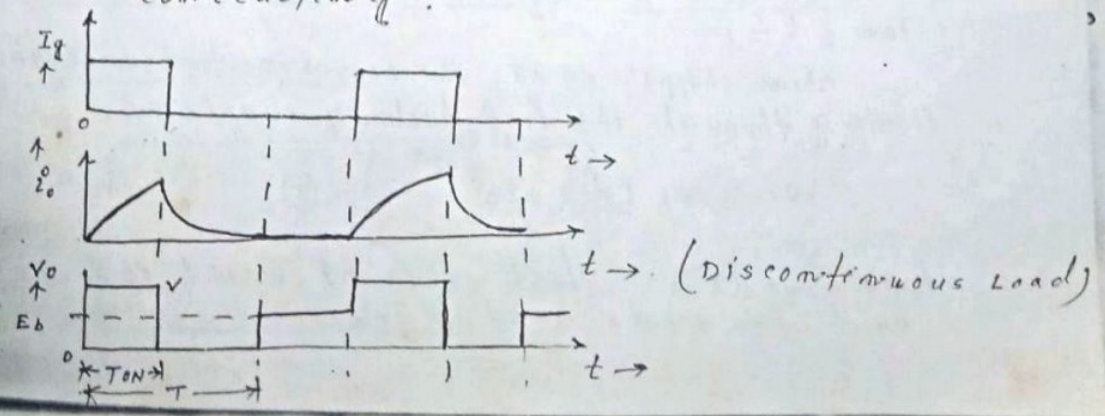
circuit:-



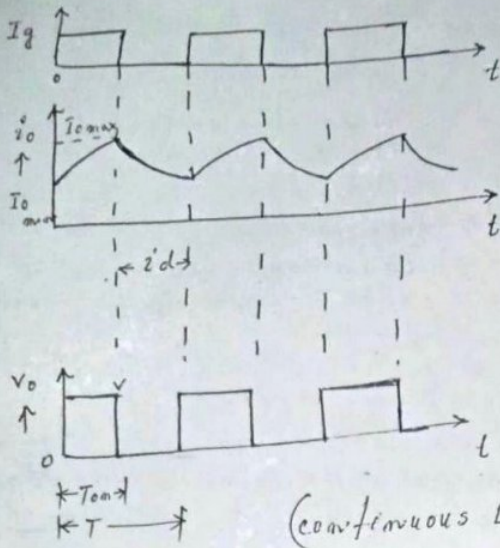
Let the chopper is connected to R, L,  $E_b$  load. It has two modes of operation.

when chopper is on, supply voltage  $V$  appears at the terminals of the armature circuit and  $i_0$  increase until it reaches the steady state value i.e.  $i_0 = E \frac{V - E_b}{R}$  (1)

The average current  $I_0$  in the circuit can be controlled by commutating chopper before the current has reached the value  $i_0$  and allow it to decay through diode F.D. either to zero or to some lower value that it had attained while CH1 was conducting.







If the process of turning chopper on and off is repeated at regular intervals, then average value  $i_o$  is controlled.

In fig (a) turn on time  $T_{on}$  is shorter than chopping period  $T$ , which results in a discontinuous current. Therefore the current waveform consists of series of pulses and these pulses become identical when steady state conditions has been reached.

In fig (b) if turn on time is longer in relation to  $T$  the load current will not decay to zero during the interval  $T_{on} < t < T$  but will merely decrease until chopper is again turn on. Thus in steady state current flow continuously.

Mode-1

$$0 \leq t \leq T_{on}$$

when chopper is on, current flows through the path  $(V_t - R - L - E_b - V_-)$ . For this mode of operation the differential eqn is.

$$V = Ri + L \frac{di}{dt} + E_b \quad \dots \textcircled{1}$$

Mode-2

$$T_{on} \leq t \leq T$$

when chopper is off, the load current continuously flowing through the free wheeling diode F.W.D.

$$0 = Ri + L \frac{di}{dt} + E_b \quad \dots \textcircled{2}$$

for mode-1 initial value of current is  $I_{o\min}$  and for mode-2 it is  $I_{o\max}$ .

by taking Laplace transformation of eqn (1) and (2)

$$\frac{(V - E_b)}{s} = R I_o(s) + L[s I_o(s) - I_{o \min}] \quad (3)$$

$$-\frac{E_b}{s} = R I_o(s) + L[s I_o(s) - I_{o \max}] \quad (4)$$

by taking Inverse Laplace of eqn (3)

$$i_o(t) = \frac{(V - E_b)}{R} (1 - e^{-R/Lt}) + I_{o \min} e^{-R/Lt} \quad (5)$$

and by taking Laplace transformation of eqn (4)

$$i_o(t) = -\frac{E_b}{R} (1 - e^{-t/\tau}) + I_{o \max} e^{-t/\tau}, \quad T_{on} \leq t \leq T \quad (6)$$

At  $t = T_{on}$ ,  $i_o(t) = I_{o \max}$   
 and at  $t = T_{off}$ ,  $i_o(t) = I_{o \min}$

substitution of these values in eqn (5) and (6) respectively and solving we get

$$I_{o \max} = \frac{V}{R} \left[ \frac{1 - e^{-T_{on}/\tau}}{1 - e^{-T/\tau}} \right] - \frac{E_b}{R}$$

where  $\tau = L/R$

$$I_{o \min} = \frac{V}{R} \left[ \frac{e^{-T_{on}/\tau} - 1}{e^{-T/\tau} - 1} \right] - \frac{E_b}{R}$$

steady state ripple

when load current  $i_o$  varies between  $I_{o \max}$  and  $I_{o \min}$ . Then ripple current  $(I_{o \max} - I_{o \min})$

$$(I_{o \max} - I_{o \min}) = \frac{V}{R} \left[ \frac{(1 - e^{-T_{on}/\tau})(1 - e^{-(T - T_{on})/\tau})}{(1 - e^{-T/\tau})} \right]$$

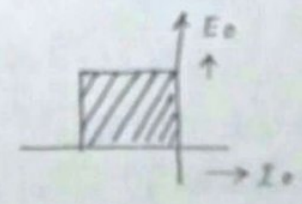
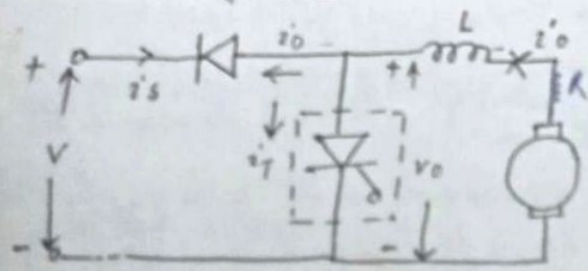
$\therefore$  p.v ripple current

$$= \frac{I_{o \max} - I_{o \min}}{(1 - e^{-\alpha T/\tau})} \left( \frac{V/R}{(1 - e^{-(1-\alpha)T/\tau})} \right)$$

where  $\alpha = T_{on}/T$

second quadrant or type -B chopper

circuit diagram



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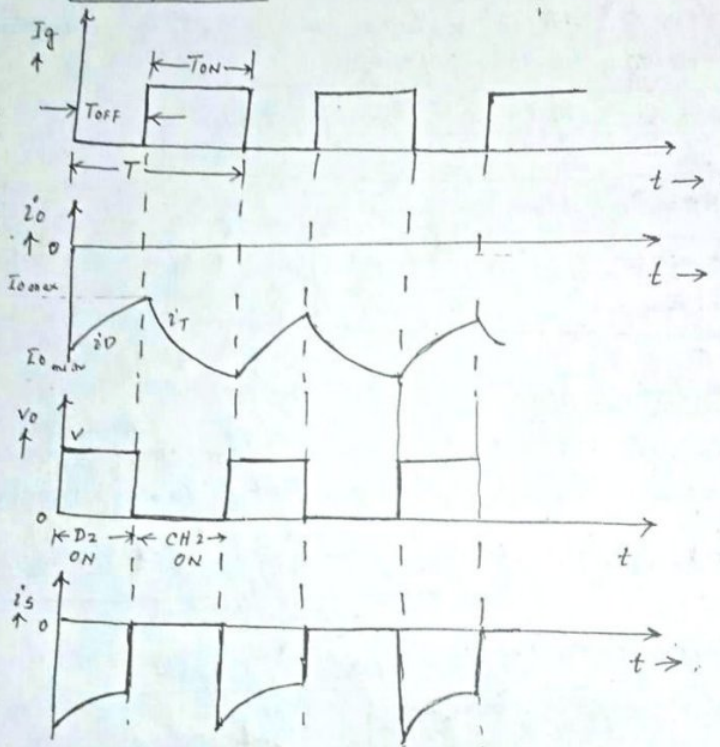
simultaneously

principle.

In this case the load must contain a d.c. source  $E_b$ , like a battery or a (d.c. motor).

when chopper is on,  $v_o = 0$ , but  $E_b$  drives current through  $L$  and chopper. Inductance  $L$  stores energy during  $T_{on}$  period. when ch is off,  $v_o = E_b + L \frac{di}{dt}$  exceeds source voltage  $V_s$ . As a result, diode  $D_2$  is forward biased and begins conduction, thus allowing power to flow to the source. chopper may be on or off, current  $i_o$  flows out of the load, current  $i_s$  is therefore treated as negative. since here  $v_o > V$ , it is called step-up chopper.

wave forms



Let  $i_o$  has value  $I_{o\min}$  at  $t=0$ . For interval  $0 < t < T_{off}$  diode  $D_2$  conducts and  $v_o = V$  so the voltage eqn becomes.

$$L \frac{di_o}{dt} + R i_o = V - E_b \quad \dots (1)$$

$$\therefore i_o(t) = \left( \frac{V - E_b}{R} \right) (1 - e^{-t/\tau}) + I_{o\min} e^{-t/\tau} \quad \dots (2)$$

At  $t = T_{off}$ ,  $i_o$  reached max. magnitude  $I_{o\max}$  where  $I_{o\min} < I_{o\max} < 0$ .

source  
 current  
 L stores  
 is off.  
 Vs. As  
 d and  
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 returns  
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 V, it is

so from eqn (2)

$$i_{o \max} = \left( \frac{V - E_b}{R} \right) (1 - e^{-T_{off}/\tau}) + i_{o \min} e^{-T_{off}/\tau} \quad (3)$$

At  $t = T_{off}$ , chopper CH2 is turned on and at  $T_{off}$ ,  $V_o$  becomes zero and  $i_o = i_{o \max}$

During interval  $T_{off} < t < T$ , voltage eqn becomes.

$$\frac{di_o}{dt'} + \frac{Ri_o}{L} = -\frac{E_b}{L} \quad \text{where } t' = t - T_{off} \quad (3)$$

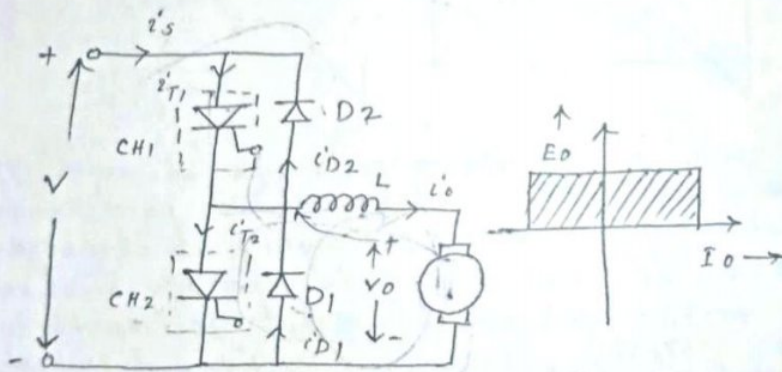
$$\text{and } i_o = \frac{-E_b}{R} (1 - e^{-t'/\tau}) + i_{o \max} e^{-t'/\tau} \quad (4)$$

At the end of the cycle when  $t = T$  or  $t' = T - T_{off}$ ,  $i_o$  must be returned to its initial value  $i_{o \min}$

$$i_{o \min} = \frac{-E_b}{R} (1 - e^{-(T - T_{off})/\tau}) + i_{o \max} e^{-(T - T_{off})/\tau} \quad (5)$$

### Type-C chopper (1<sup>st</sup> & 2<sup>nd</sup> quad)

Type-C chopper is obtained by operating of type-A and type-B chopper in parallel circuit



This circuit has both one quadrant and two quadrant operation.

For 1st quadrant operation, CH1 and D1 performs the functions and if average load current  $I_o$  is high enough, CH2 and D2 do not conduct, even though CH2 receives a gating signal.

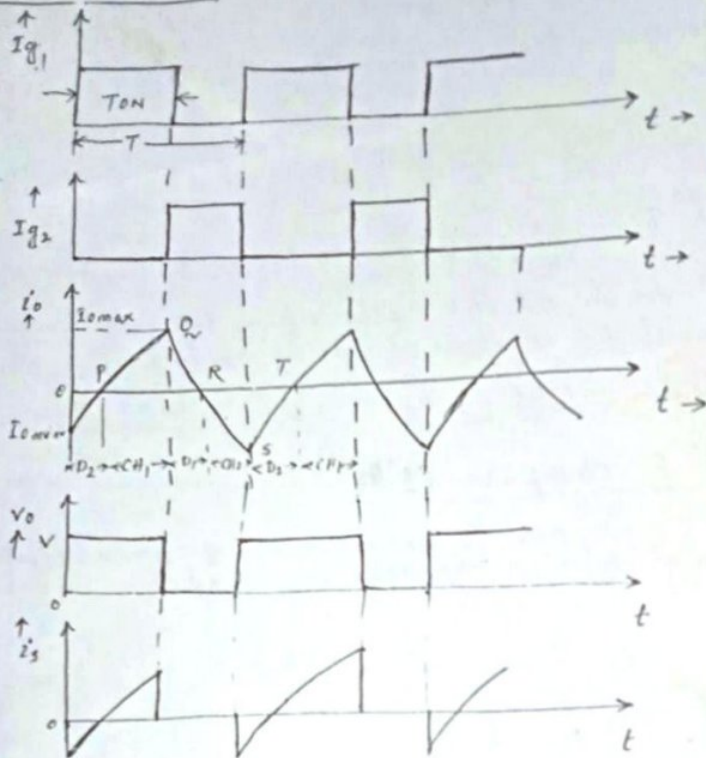
For 2nd quadrant operation, CH2 and D2 perform the functions and if the average load current  $I_o$  has a sufficiently large negative value, CH1 and D1 do not conduct, even though CH1 receives a gating signal.

(2)

Principle

Initially, when both the choppers are off, both the diodes  $D_1$  and  $D_2$  becomes OFF and therefore load is isolated from the supply.

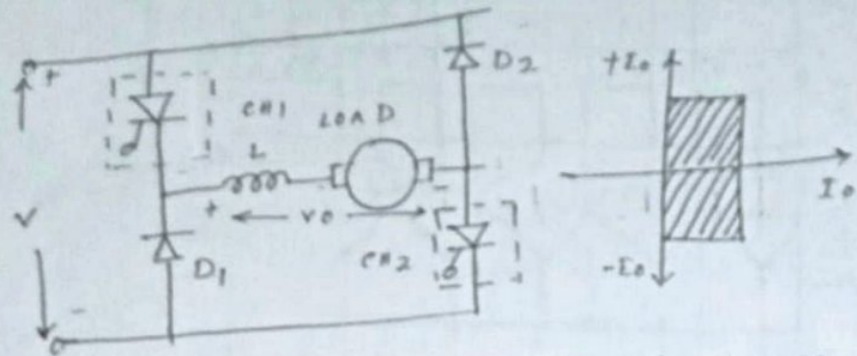
wav. forms



At point P, chopper  $CH_1$  is triggered and it starts to conduct. The load current is positive and load receives power from the supply and output voltage  $V_o = V$ . At point Q,  $CH_1$  is turned off and inductive  $L$  forces the load current to flow through  $D_1$  till  $L \frac{di}{dt}$  equals to  $E_b$  and load current becomes zero. So diode conducts from Q to R.

At point R, if gate signal to chopper  $CH_2$  is available the back e.m.f  $E_b$  of the motor forces current in the opposite direction through  $L$  and  $CH_2$ . This continues until  $CH_2$  is turned off and  $CH_1$  is turned on. Now when  $CH_2$  is turned off, the energy of the inductance forces current through diode  $D_2$  to the supply. The input current becomes negative. During this period  $CH_1$  cannot conduct due to reverse bias but comes into conduction when the input current reduces to zero, provided gate signal is available to  $CH_1$  and both the load and input current become positive.

TYPE-D chopper (3 $\pi$  V<sup>R</sup>)  
circuit diagram



Type D chopper is a two quadrant chopper permits either to change voltage polarity while maintaining current polarity or vice-versa.

It has two modes of operation.

- ①  $T_{on} > T/2$  represent one mode and two gating signals overlap.
- ② other mode for which  $T_{on} < T/2$  and only one chopper is turn on at any instant or none of the choppers is turn on here load current is assumed to be continuous.

Mode-1 ( $T_{on} > T/2$ )

when both the choppers are turn on, the current flows through the path  $V-CH_1-Load-CH_2-V$ . Here for both the diodes are turn off. The supply voltage  $V$  is applied to the load circuit and load current  $i_o$  increases.

when only one chopper turn on, that chopper and one of the diode short circuit the load branch and provide a path in which some of the energy stored in inductance  $L$  will be dissipated in maintaining a decreasing load current  $i_o$ .

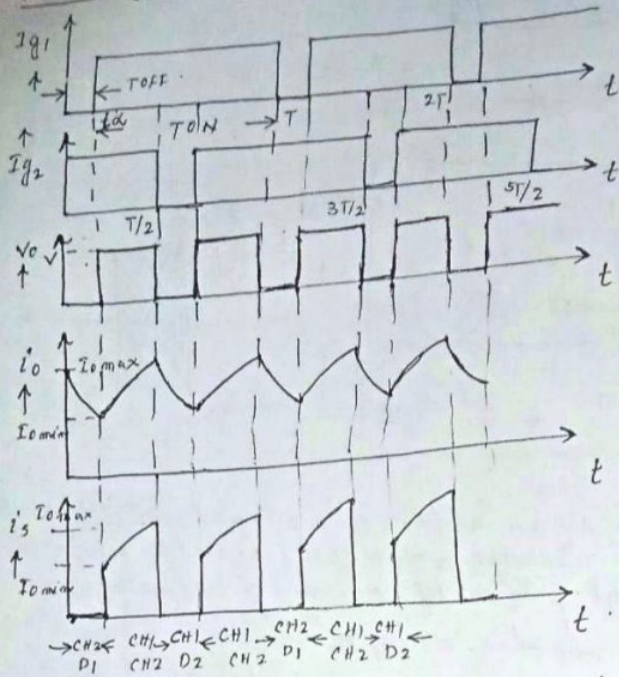
circuit analysis

For steady state operation, it is necessary in this mode that  $V > E_b$ . since one cycle of the load circuit variables take place in time  $T/2$ , two durations are to be considered.

- ① Interval  $0 < t < t_1$ , let us assume that load current is continuous.

at  $t=0$ , let  $i_o = I_{max}$ .

Mode-1 wave forms



For this duration CH2 is only forward-biased and current flows through CH2 & D1.

so voltage equation becomes.

$$Ri_o + L \frac{di_o}{dt} + E_b = 0 \quad \dots \textcircled{1}$$

sol<sup>n</sup> with initial cond<sup>n</sup> becomes.

$$i_o = -\frac{E_b}{R} (1 - e^{-t/\tau}) + I_{o\max} e^{-t/\tau}, \quad 0 < t < t_\alpha \quad \textcircled{2}$$

where  $\tau = L/R$  sec.

At  $t = t_\alpha$ ,  $i_o = I_{o\min}$

$$\therefore I_{o\min} = -\frac{E_b}{R} (1 - e^{-t_\alpha/\tau}) + I_{o\max} e^{-t_\alpha/\tau} \quad \dots \textcircled{3}$$

(ii) Interval  $t_\alpha < t < T/2$

Let  $t' = t - t_\alpha$ .

Now both the choppers are forward-biased.

$\therefore$  voltage equation becomes.

$$Ri_o + L \frac{di_o}{dt'} + E_b = V \quad \dots \textcircled{1}$$

sol<sup>n</sup> with initial cond<sup>n</sup> becomes.

$$i_o = \frac{(V - E_b)}{R} (1 - e^{-t'/\tau}) + I_{o\min} e^{-t'/\tau}, \quad t_\alpha < t < T/2 \quad \dots \textcircled{2}$$

At  $t = T/2$ ,  $i_o = i_{o\max}$

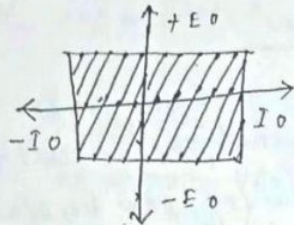
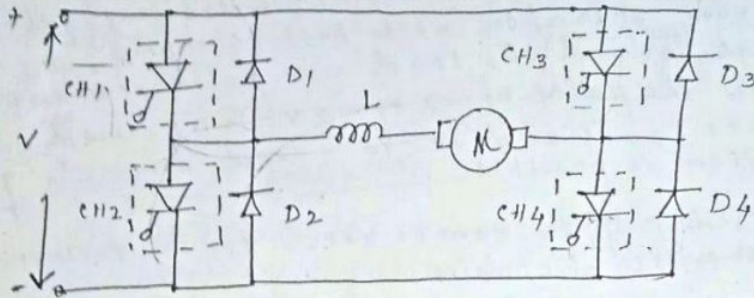
$$\therefore I_{o\max} = \frac{(V - E_b)}{R} (1 - e^{-(T/2 - t_\alpha)/\tau}) + I_{o\min} e^{-(T/2 - t_\alpha)/\tau} \quad \dots \textcircled{3}$$

## Type-E chopper or (four quadrant chopper)

Type-E chopper is the parallel combination of two type-C chopper.

In this chopper configuration with motor load, the sense of rotation can be reversed without reversing the polarity of excitation.

circuit diagram



In the above figure

- ① CH<sub>1</sub>, CH<sub>4</sub>, D<sub>2</sub> and D<sub>3</sub> constitute one type-C.
- ② CH<sub>2</sub>, CH<sub>3</sub>, D<sub>1</sub>, D<sub>4</sub> form another C-type.

Principle:

When CH<sub>4</sub> is turned on, then the combination CH<sub>4</sub>, D<sub>4</sub> forms a short circuit.

Chopper CH<sub>3</sub> should not be turned on at the same time as CH<sub>4</sub> because that would short circuit the source.

When CH<sub>4</sub> continuously on, and CH<sub>3</sub> always off, operation of CH<sub>1</sub> and CH<sub>2</sub> make E<sub>0</sub> +ve and I<sub>0</sub> reversible and operation in the 1st and 2nd quadrant is possible.

On the other hand, with CH<sub>2</sub> continuously on and CH<sub>1</sub> always off, operation of CH<sub>3</sub> and CH<sub>4</sub> make E<sub>0</sub> negative and I<sub>0</sub> reversible and operation in the 3rd and 4th quadrant is possible.



## Explanation

When choppers  $CH_1$  and  $CH_4$  are turned on, current flows through the path,  $V_+ \rightarrow CH_1 \rightarrow \text{Load} \rightarrow CH_4 \rightarrow V_-$ . Since both  $E_o$  and  $I_o$  are positive, we get 1st quadrant operation when both the choppers  $CH_1$  and  $CH_4$  are turned off, Load dissipates its energy through the path  $\text{Load} \rightarrow D_3 \rightarrow V_+ \rightarrow V_- \rightarrow D_2 \rightarrow \text{Load}$ . In this case  $E_o$  is negative while  $I_o$  is positive so fourth quadrant operation is possible.

When choppers  $CH_2$  and  $CH_3$  are turned on, current flows through the path  $V_+ \rightarrow CH_3 \rightarrow \text{Load} \rightarrow CH_2 \rightarrow V_-$ . Since both  $E_o$  and  $I_o$  are negative, we get third quadrant operation when both choppers  $CH_2$  and  $CH_3$  are turned off; Load dissipates its energy through the path  $D_1 \rightarrow V_+ \rightarrow V_- \rightarrow D_4 \rightarrow \text{Load}$ . In this case  $E_o$  +ve and  $I_o$  -ve, and second quadrant operation is possible.

Type-E chopper can be used for a reversible regenerative d.c. drive.

## Chopper commutation

A chopper consists of a Main power SCR switch together with the commutation circuitry to turn it off.

The commutation circuitry can be classified as

- ① forced commutation
- ② Load commutation

### Forced commutation

In this type of commutation, current through the thyristor is forced to become zero to turn it off. It is accomplished in two ways.

#### ① voltage commutation :-

In this scheme a charged capacitor momentarily reverse-biases the conducting SCR and turns it off.

#### ② current commutation

In this scheme, a current pulse is forced in the reverse direction through the conducting SCR. As the net current becomes zero, the thyristor is turned off.

### Load commutation

In this type of commutation, the Load current flowing through the SCR either become zero (as in natural or line commutation) or

then through diode  $D_1$ .

when  $T_1$  is turned off the load current flows through  $F.D$ .

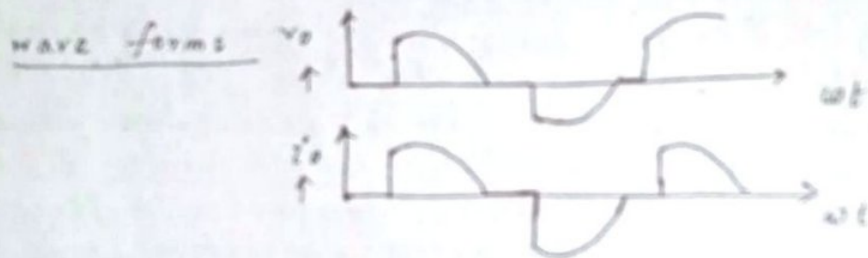
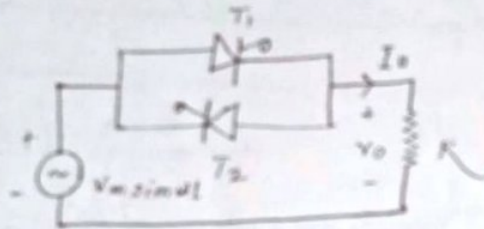
since the volt-time integral to saturate the core is constant, the on period of  $T_1$  is fixed.

The on period is a function of  $L_{sc}$  and the average output voltage can be altered only by varying the operating frequency.

### cyclo converter

#### A.c voltage controllers

It is a thyristor based device which convert fixed a.c voltage to variable a.c voltage with fixed frequency.



### cyclo converter

A device which converts input power at one frequency to output power at a different frequency with one-stage conversion is called a cyclo-converter.

so a cyclo-converter is a one-stage frequency-changer.

cyclo-converters are of two types

- ① step-down cyclo-converter.
- ② step-up cyclo-converter.

In step-down cyclo-converter output frequency  $f_o$  is less than supply frequency  $f_s$   
 $f_o < f_s$

But in step-up cyclo-converter  
 $f_o > f_s$ .

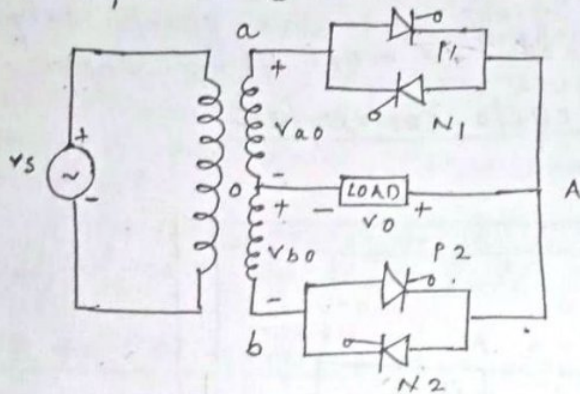
Applications

- ① speed control of high-power a.c drives.
- ② Induction heating.
- ③ static VAR generation
- ④

Principle of operation

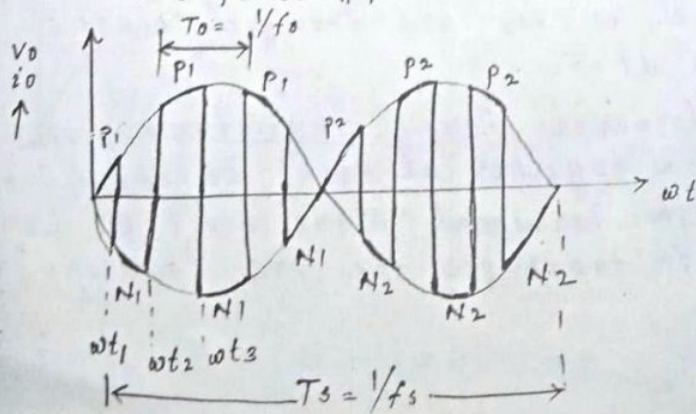
single phase to single-phase circuit, step-up cyclo-converter.

① Mid point cyclo-converter



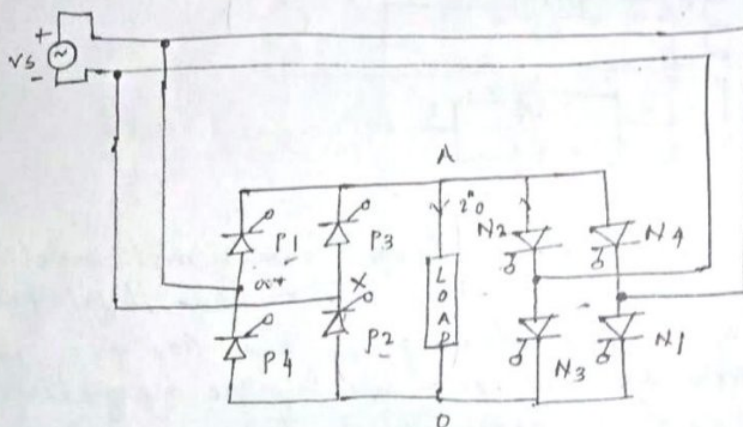
It consists of a 1 $\phi$ -transformer with mid-tap on the secondary winding & four thyristors. Two of these thyristors  $P_1, P_2$  are for the +ve group and other two  $N_1, N_2$  are for the -ve group. Load is connected between secondary winding of mid point o and terminal A.

During the +ve half cycle of supply voltage terminal a is +ve w.r.t b & for this positive half cycle, both sets  $P_1$  and  $N_2$  are forward biased from  $\omega t = 0$  to  $\omega t = \pi$ .



As ~~SCR~~  $P_1$  is turn on at  $\omega t = 0^\circ$  so that Load voltage is positive with A. The Load voltage now follows the positive envelope of the supply voltage. At instant  $\omega t_1$ ,  $P_1$  is forced commutated and forward biased  $N_2$  is turn on so that Load voltage is negative with terminal o +ve and A -ve. The Load or output voltage now traces the negative envelope of the supply voltage. At  $\omega t_2$ ,  $N_2$  is force commutated and  $P_1$  is turn on, the Load voltage is now positive and follows the +ve envelope of supply voltage. After  $\omega t = \pi$ , terminal b is +ve w.r.t terminal a. both SCRs  $P_2$  and  $N_1$  are therefore forward biased from  $\omega t = \pi$  to  $2\pi$ . At  $\omega t = \pi$ ,  $N_2$  is force commutated and forward biased SCR  $P_2$  is turn on. At  $\omega t = \frac{1}{2f_s} + \frac{1}{2f_o}$ ,  $P_2$  is force commutated and SCR  $N_1$  is turned on. so by switching +ve group and -ve group, output freq.  $v_o$  is increased i.e more than Input.

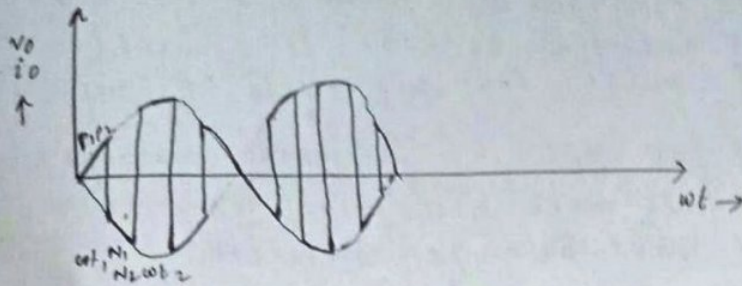
### Bridge-type cyclo-converter



It consists of 8 thyristors,  $P_1$  to  $P_2$  i.e four for +ve group and  $N_1$  to  $N_2$  remaining four for -ve group.

When  $a$  is +ve w.r.t  $x$  i.e during positive half cycle of supply voltage, thyristor pairs  $P_1, P_2$  and  $N_1, N_2$  are forward biased from  $\omega t = 0^\circ$  to  $\omega t = \pi$ .

When forward biased thyristors  $P_1, P_2$  are turned on together at  $\omega t = 0^\circ$  so Load voltage is +ve with terminal 'A' +ve w.r.t o. Load voltage now traverses the +ve envelope of supply voltage.



At  $wt_1$ , pair  $p_1, p_2$  is force commutated and forward biased pair  $N_1, N_2$  is turned on. With this load voltage is -ve with terminal O positive w.r.t A. Load voltage now follows the negative envelope of source voltage. At  $wt_2$   $N_1, N_2$  are force commutated and  $p_1, p_2$  are turned on. The load voltage is now positive and follows the +ve envelope of source voltage.

After  $wt = \pi$ , thyristor pairs  $p_3, p_4$  and  $N_3, N_4$  are forward biased, these can therefore be turned on and force commutated from  $wt = \pi$  to  $wt = 2\pi$ .

In this process high frequency modulated output can be obtained.

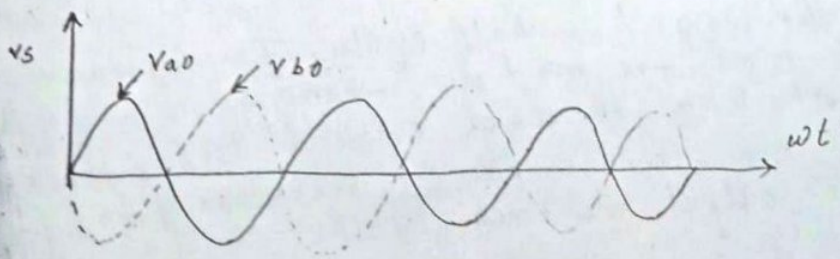
### 1 $\phi$ to 1 $\phi$ circuit - step down cyclo-converter

A step-down cyclo-converter does not require forced commutation. It needs only line or natural commutation which is provided by a.c. supply.

### Mid point cyclo-converter

Let the load is inductive so this type of cyclo-converter can be described for both discontinuous and <sup>continuous</sup> load current.

### Discontinuous Load current



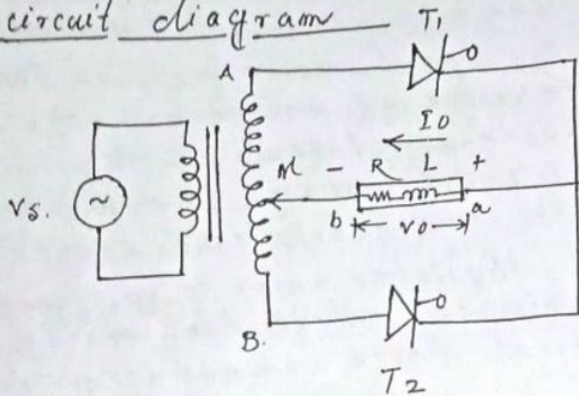
## 14- Full wave controlled rectifiers

Full wave controlled rectifiers are also called two pulse rectifier because it generates two output d.c pulse for one cycle of supply voltage.

There are two types of full wave controlled rectifier.

- ① Full wave Mid point converter.
- ② Full wave bridge converter.

### 14.1 Full wave Mid point converter with R-L Load circuit diagram



In this converter a  $\phi$ -transformer with centre tapped secondary is used.

Two thyristors are connected for control in both half cycles of supply voltage.

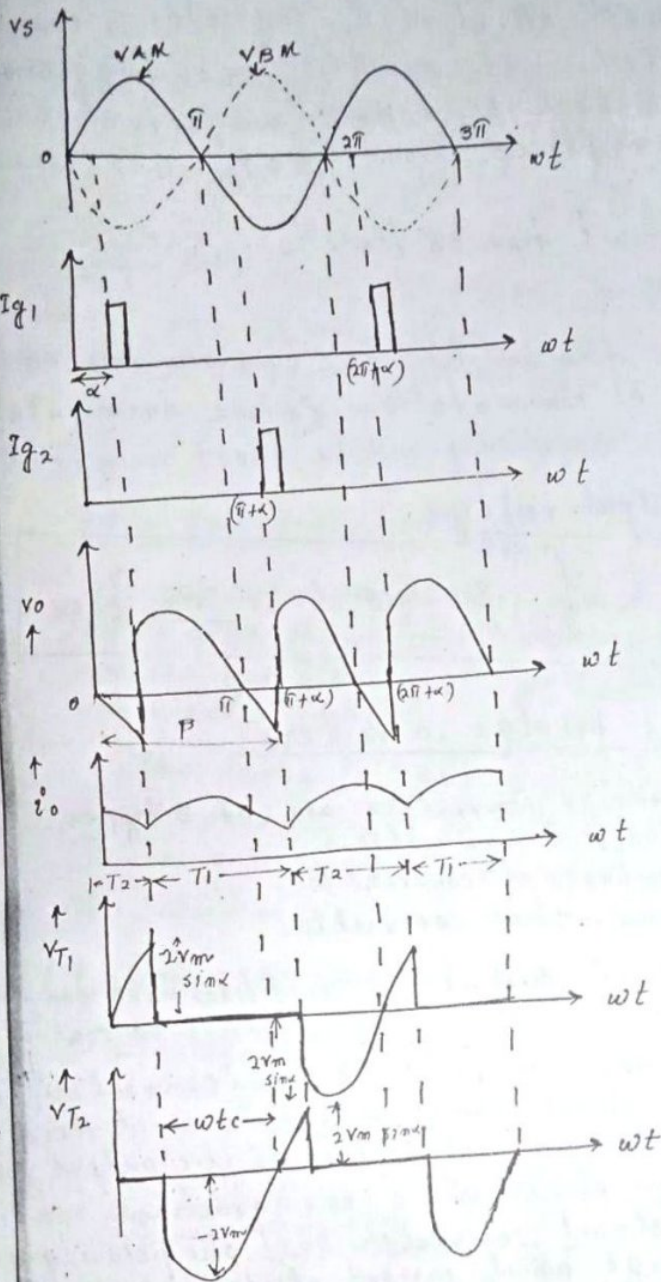
#### - principle -

During the +ve half cycle of supply terminal A is +ve w.r.t M, which makes  $T_1$  forward biased. If thyristor is fired at an angle  $\omega t = \alpha$  then load current flows in the loop A, a, b and M, A. Due to the inductance of load, current continues to flow until  $\omega t = \beta$ , which is called extinction angle. (Assuming continuous conduction)

For  $\alpha \leq \omega t \leq \beta$  load voltage is equal to source voltage.

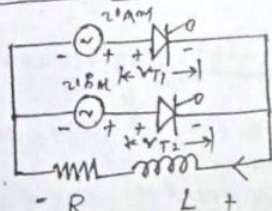
In the negative half cycle,  $T_2$  is forward biased when B is +ve w.r.t M, when  $T_2$  is triggered at  $\omega t = \pi + \alpha$  so load current flows through the loop B, a, b, M, B. So it develops two pulses in the output in each cycle.

waveforms



Here  $V_{BK} = -V_{AK}$

equivalent ckt,



from the equivalent it is seen that

$$v_{AK} = v_m \sin \omega t$$

$$v_{BK} = -v_{AK} = -v_m \sin \omega t$$

$$\text{and } V_{AB} = V_{AK} + (V_{BK}) \times (-1) = V_{AK} + V_{KB} = 2v_m \sin \omega t$$